

# Thermal stability of anatase phase nanostructured in long time matured sol-gel derived TiO<sub>2</sub>-SiO<sub>2</sub> composite

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Sol-gel synthesis is a largely used method for obtaining materials with catalytic applications. The photocatalytic activity of TiO<sub>2</sub> in form of anatase is higher compared to rutile TiO<sub>2</sub>, but anatase is unstable while rutile is thermodynamically stable. The thermal stability and even photoactivity can be improved by addition of SiO<sub>2</sub> to TiO<sub>2</sub> anatase. TiO<sub>2</sub>-SiO<sub>2</sub> samples studied in this work were prepared by classical sol-gel methods and long time matured at room temperature. The samples obtained after 6 months aging contain nanostructured anatase self-assembled in amorphous silica. Heat treatments applied up to 1000 °C do not alter the anatase crystalline phase. The structural changes as function of treatment temperature both inside and on the outermost surface layer of the heat treated titanosilicate particles were investigated by XRD, FTIR and XPS.

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## 1. Introduction

Titania is of great interest as catalysis material and in this respect its properties depend on porosity and thermal stability [1]. The amorphous titania presents a negligible photocatalytic activity, while of the two crystalline phases of TiO<sub>2</sub> the rutile phase is thermodynamically stable and the anatase phase is metastable, but the anatase shows higher photocatalytic activity than rutile [2].

An improvement of anatase thermal stability and even photoactivity can be achieved by addition of SiO<sub>2</sub> to TiO<sub>2</sub> anatase [2, 3]. Despite the diversity and versatility of titanosilicates, there remain challenges in synthesizing the preferred structures [4].

Sol-gel became a popular procedure to obtain materials in view of catalytic applications [3, 5] but nevertheless this method is applied for synthesis of a large palette of advanced materials with applications in optoelectronics [6, 7]. Important parameter influencing the structure and properties of the sol-gel derived samples are the rate of gelation as well as the gel maturation time [3, 8]. The sol maturation time proved an essential importance to the phase homogeneity and optical transparency of such materials [9].

The present study aimed to investigate the structural and surface properties of sol-gel derived TiO<sub>2</sub>-SiO<sub>2</sub> particles resulted after a long time maturation at room temperature, as well as the influence of later applied heat treatments at temperatures up to 1000 °C. The analysis methods were X-ray diffraction, infrared spectroscopy and X-ray photoelectron spectroscopy.

## 2. Experimental

Titano-silicate samples of TiO<sub>2</sub>-SiO<sub>2</sub> composition were prepared by classical sol-gel method. The gel was obtained by using titanium isopropoxide (TIP - Ti[OCH(CH<sub>3</sub>)<sub>2</sub>]<sub>4</sub>) and tetraethylorthosilicates (TEOS - Si(OC<sub>2</sub>H<sub>5</sub>)<sub>4</sub>). TIP was diluted with ethanol and after adding a small amount of HNO<sub>3</sub> a transparent colloid was obtained. Then distilled water with a small amount of nitric acid and the rest of ethanol were mixed together and added dropwise into the colloidal solution. The molar ratio of Ti[OCH(CH<sub>3</sub>)<sub>2</sub>]<sub>4</sub>:C<sub>2</sub>H<sub>5</sub>OH:H<sub>2</sub>O:HNO<sub>3</sub> was 1:15:10:0.89. The colloid was then left at room temperature for one hour. A SiO<sub>2</sub> sol was prepared with TEOS, ethanol, water and HNO<sub>3</sub>. Then the TiO<sub>2</sub> sol was added drop wise to the SiO<sub>2</sub> sol and the resulted transparent mixture of TiO<sub>2</sub> and SiO<sub>2</sub> sols was magnetically stirred at room temperature for half an hour, and further kept for gelling at room temperature.

The opalescent gel formed after 24 hours was aged for 6 months in a closed vial. During this long maturation time the gel shrank to about 80 % of the initial value and results in a bulk sample immersed in a residual fluid. After the aging period the porous bulk sample was taken out from the fluid, dried at 37 °C for three weeks and finally resulted a more shrank and completely transparent material that was finely ground/powdered. Thereafter, based on thermal analysis results, heat treatments between 500 and 1000 °C were carried out in an electric furnace in air atmosphere with a heating rate of 5 °C / min, followed by cooling to room temperature.

The thermal analysis was carried out up to 1000 °C, at a heating rate of 10°C/min, on a Shimadzu type derivatograph DTG-60H.

The XRD analysis was performed with a Shimadzu XRD-6000 diffractometer, using Cu-K $\alpha$  radiation ( $\lambda = 1.5418 \text{ \AA}$ ), with Ni-filter. The diffraction patterns were recorded in the  $2\theta$  scan range 10-80°, with a scan speed of 2°/min, using as calibrating material quartz powder.

The infrared measurements were carried out using a Bruker Equinox 55 spectrometer. The FTIR spectra were recorded on powdered samples pressed in KBr pellets, with a spectral resolution of 2 cm<sup>-1</sup>, over the range of 4000 to 400 cm<sup>-1</sup>.

XPS spectra were recorded with a SPECS PHOIBOS 150 MCD system employing a monochromatic Al-K $\alpha$  source ( $h\nu = 1486.6 \text{ eV}$ ), a hemispherical analyser, multichannel detector and charge neutralization device. The pressure in the analyse chamber was in the range of 10<sup>-9</sup>- 10<sup>-10</sup> mbar. The binding energy scale was charge referenced to the C 1s at 284.6 eV. Elemental composition was determined from survey spectra acquired at pass energy of 60 eV. High resolution spectra were obtained using analyser pass energy of 20 eV. Charge neutralization was used for all samples. Analysis of the data was carried out with Casa XPS software.

### 3. Results and discussion

The thermal events due to temperature increase of the long time matured sample are pointed out in the runs recorded by thermal analyses (Fig. 1). Differential thermal analysis (DTA) and thermogravimetric (TG) curves present endothermic and exothermic events accompanied by a total weight loss of about 15%. The TG curve points out several mass loss ranges. Up 200°C are removed the physisorbed water molecules and the residual organic fragments, between 200 and 400°C and even till 700°C the mass losses are on account of the dehydroxylation process [10]. The large endothermic peak starting above 760 °C suggests a structural relaxation process.

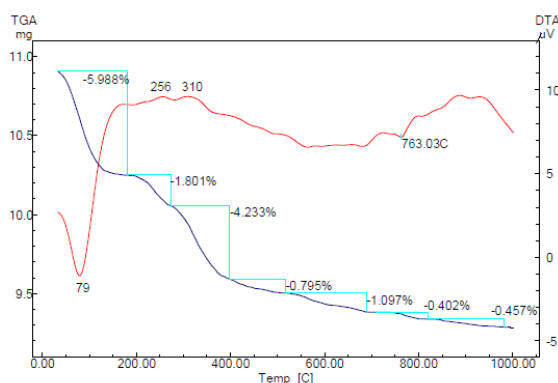


Fig. 1. DTA/TG runs of sol-gel derived TiO<sub>2</sub>-SiO<sub>2</sub> system dried after 6 months maturation

A very weak mass loss is further recorded till 1000°C.

The X-ray diffractogram (Fig. 2) shows that during the long aging period the anatase phase was developed and this crystalline phase presents a good thermal stability during the heat treatments up to 1000 °C.

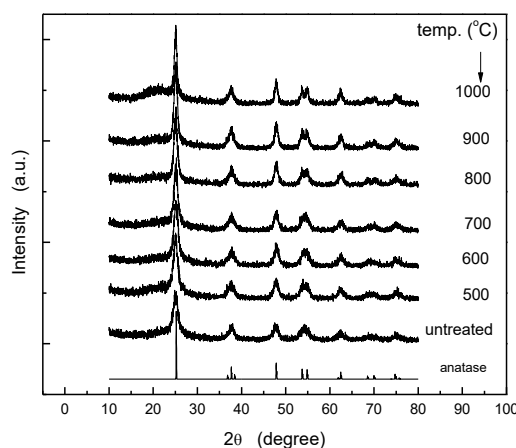


Fig. 2. XRD patterns of TiO<sub>2</sub>-SiO<sub>2</sub> samples after heat treatment at different temperatures

The structure of the sol-gel samples before and after the heat treatments consists of titania of anatase type and silica that exists only as an amorphous phase. The XRD patterns evidence that titania was nanostructured in form of anatase in the amorphous silica phase. The only crystalline phase evidenced after heat treatments carried out up to 1000 °C is anatase, although the metastable anatase or/and brookite phases convert irreversibly to the rutile phase when the calcination temperature is over about 500°C [1] that is not the case of our investigated TiO<sub>2</sub>-SiO<sub>2</sub> system. The absence of the rutile phase could be due to the amorphous SiO<sub>2</sub> phase interfacing and stabilizing the TiO<sub>2</sub> anatase lattice. The result is promising since the heat treatment at high temperature without forming rutile phase is a key to the high photocatalytic activity [11].

The anatase crystallites size was calculated from the X-ray diffractograms using the Scherrer formula.

Table 1. The size (*D*) of anatase crystallites after heat treatment at different temperatures

Samples treatment temperature (°C)	D (nm)
untreated	4.4
500	5.3
600	5.8
700	6.7
800	7.1
900	7.1
1000	8.9

Analyzing the results of these calculations (Table 1) it can be seen that the size of the crystallites increases as the temperature of heat treatments is raised, but it does not exceed the few nanometers range (<10 nm). The higher temperatures favorize larger anatase crystallites size. However, no peaks for either rutile or silica crystallites were observed that proves the good thermal stability against the phase transformation from anatase to rutile due to the presence of amorphous silica. The high thermal stability of the samples made possible to preserve the anatase as unique crystalline phase in titania-silica particles heat treated up to 1000 °C without the formation of the rutile phase.

The structural changes induced by increasing heat treatment temperatures was further analysed by FTIR spectroscopy. The broad absorption band around 3400  $\text{cm}^{-1}$  recorded in the infrared spectra (Fig. 3) is assigned to the stretching modes of O–H bond vibrations related to free water into the pores or physically absorbed on samples surface. Also the absorption band around 1630  $\text{cm}^{-1}$  is assigned to water, namely to O–H bending [12].

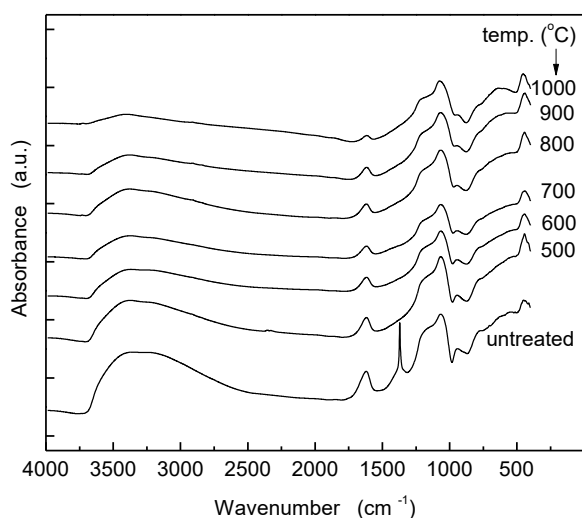


Fig. 3. FTIR spectra of titania-silica samples after different heat treatments

These two absorption bands are still present in the FTIR spectra even after the heat treatments at high temperatures but their intensities are decreasing. The presence of hydroxyl ions could be a benefit for a better reactivity of particles surface. The narrow band at 1380  $\text{cm}^{-1}$  occurring only for the thermally untreated sample is assigned to stretching vibration of N–O bonds from residual nitrate species from the nitric acid used in the synthesis process. This band is missing from the spectra of the heat treated samples.

The region of great interest in order to elucidate the structure of the samples is in the spectral range between 1700–400  $\text{cm}^{-1}$ , the specific region for the bands corresponding to the bonds of titania and silica systems.

The main absorption bands are recorded around 1210, 1075, 930, 800 and 450  $\text{cm}^{-1}$  (Fig. 3). The characteristic bands corresponding to titania-silica samples before and after the heat treatments are very similar regarding the position and the intensity of the bands excepting a slight increase of the intensity of the broad overlapping band in the region 500–750  $\text{cm}^{-1}$  for the samples heat treated at temperatures greater than 700 °C. The differences could be due to a better crystallinity of anatase phase for these samples as highlighted also by XRD results. It was reported that the band appeared in the range of 580 and 660  $\text{cm}^{-1}$  is related to the characteristic modes of  $\text{TiO}_2$  [12].

The bands around 1210 and 1075  $\text{cm}^{-1}$  are attributed to asymmetric stretching vibrations of Si–O–Si bridges in amorphous  $\text{SiO}_2$  [13], while the absorption peak at 800  $\text{cm}^{-1}$  is assigned to Si–O symmetric stretching vibrations [14].

Studies on titania-silica materials report that the band observed around 930  $\text{cm}^{-1}$  corresponds to Ti–O–Si stretching vibrations denoting the linkage between  $\text{TiO}_2$  and  $\text{SiO}_2$  [15]. The FTIR spectra of the studied titania-silica samples evidence absorption bands in the range of 900–950  $\text{cm}^{-1}$  that indicate the formation of Ti–O–Si linkage that could prove strong interactions between silica and titania [16]. The bands centered at about 450  $\text{cm}^{-1}$  are ascribed to Si–O–Si bending vibrations in amorphous matrices [14] but also to Ti–O–Ti vibrations [17].

The atomic percentages of the elements on the particles surface (Table 2) were determined from the analysis of X-ray photoelectron survey scans (Fig. 4). All survey spectra evidence the presence of C 1s peak at binding energy of 284.6 eV due to contamination that appears on all surfaces exposed to the atmosphere. Therefore the carbon was excluded from the components considered for the elemental analysis.

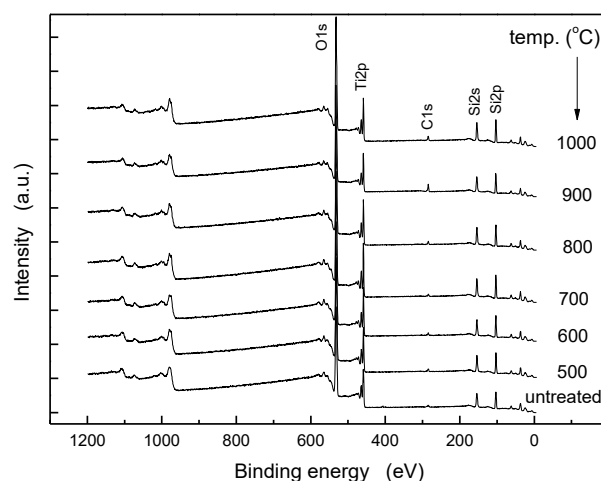


Fig. 4. XPS survey spectra of titania-silica samples after different heat treatments

The elemental composition on the outermost layer of the samples is expected to be slightly different from the bulk composition due to differences in bulk and surface physical properties.

Table 2. Elemental composition on samples surface in dependence on heat treatment temperature

Elements →	O	Si	Ti	Si/Ti
Treatment temperature (°C) ↓	at %			
untreated	64.0	26.8	9.2	2.9
500	61.8	29.1	9.1	3.2
600	62.2	28.5	9.3	3.1
700	61.3	29.6	9.1	3.3
800	62.1	29.2	8.7	3.4
900	62.0	29.7	8.3	3.6
1000	60.9	31.2	7.9	3.9

Already for the untreated samples one remarks that the Si/Ti ratio after the long period of maturation is much higher than the expected value for the bulk sample, which according to prepared composition is Si/Ti = 1/1. By increasing the treatment temperature this ratio progressively increases from 2.9 to 3.9 due to an increased amount of amorphous silica phase compared to the nanostructured anatase crystalline phase on the surface of the powdered samples.

The analysis of O 1s core level spectra show that they consists at least of two components with binding energies at 532.5 eV and 530 eV, which are assigned to oxygen atoms involved in silica and titania, respectively.

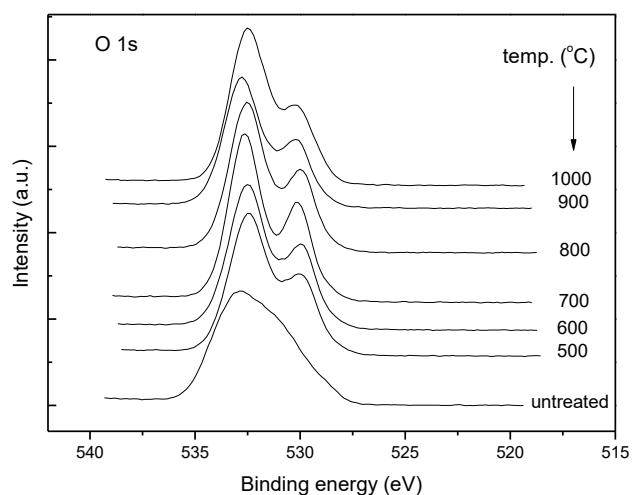


Fig. 5. XPS O 1s core level spectra after different heat treatments

The fitting with two components at 532.5 eV and 530 eV using a Shirley background and Gaussian/Lorentzian

product form (70% Gaussian and 30% Lorentzian) allowed determining the ratio Si/Ti in the assumption that all oxygen atoms belong either to SiO<sub>2</sub> or to TiO<sub>2</sub>.

Table 3. The dependence of Si/Ti ratio on treatment temperature assuming for O 1s core level spectra only two components assigned to SiO<sub>2</sub> and TiO<sub>2</sub>

Samples treatment temperature (°C)	Si/Ti
untreated	1.77
500	1.85
600	1.94
700	1.78
800	2.01
900	2.05
1000	2.02

The lower values summarized in Table 3 compared to that of Table 2 for Si/Ti ratio point out that there is another contribution beside the two ones considered in this fitting and this could be on account of Si-O-Ti linkages.

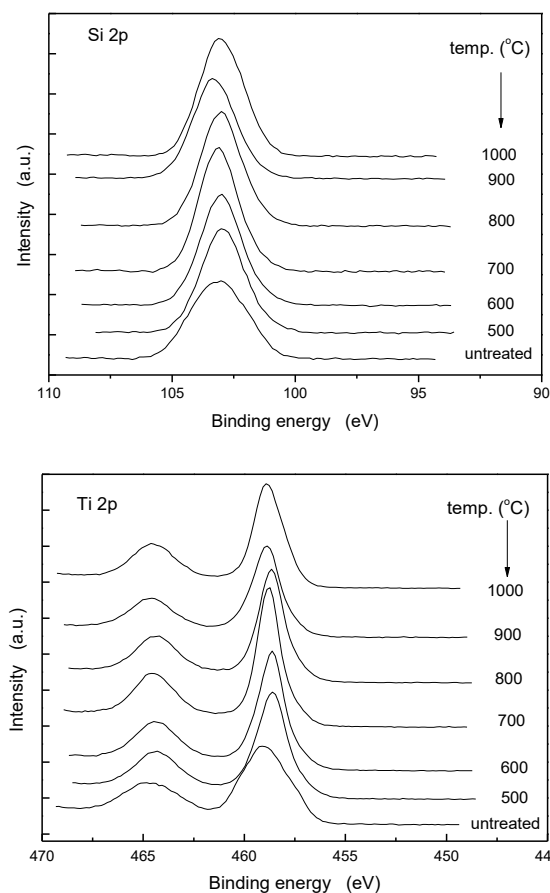


Fig. 6. XPS Si 2p and Ti 2p core level spectra after different heat treatments

On the other hand, the similarity of Si 2p and Ti 2p core level spectra (Fig. 6) strengthens the assertion regarding the structural stability with increasing treatment temperature, at least up to 1000 °C.

#### 4. Conclusions

Titania-silica system derived by sol-gel method and maturated for six months consists of titania nanostructured as anatase in amorphous silica matrix. In the heat treated samples the nanostructured anatase phase is preserved up to 1000 °C without occurrence of rutile crystalline phase. According to XRD analysis, the crystallinity of anatase phase is improved by rising the temperature of the heat treatment. The anatase crystallites size increases with the treatment temperature but it is still under 10 µm after the treatment at 1000 °C. The presence of hydroxyl ions evidenced by FTIR analysis even after 1000 °C treatment could account for an enhanced reactivity of the particles surface. As determined by XPS analysis, the Si/Ti ratio on samples surface progressively increases from 2.9 (in the six months maturated and untreated sample) to 3.9 (for 1000 °C treated sample) denoting the presence on particles surface of a higher amount of amorphous silica phase compared to the nanostructured anatase crystalline phase.

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